






**Table 1. – Fastener Torque**

Fastener Type	Torque (in-lbs)	Torque (N*m)
1/4-28 	25-35	2.8-4.0
1/4-28 	50-70	5.7-7.9
3/8-24 	70-90	7.9-10.2
3/8-24 	105-115	11.9-13.0
3/8-24 	100-140	11.3-15.8

#### 4.0 WEIGHT AND BALANCE

The following is the net weight increase associated with the D206-811-015 Kit.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-811-015 REPLACEMENT ENGINE MOUNT KIT (206L Series S/N 45004 thru 45153, 46601 thru Sub)	0.7 lb 0.32 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	160.2 in 4.07 m	112 in-lb 1.3 m-kg

#### 5.0 PARTS LIST

### PRELIMINARY ISSUE

Qty -015	Part Number	Description
X	D206-811-015	REPLACEMENT ENGINE MOUNT KIT (206L Series S/N 45004 thru 45153, 46601 thru Sub)
1	D4866-041	LEG ASSEMBLY, AFT
1	D4866-042	LEG ASSEMBLY, AFT
2	D4867-041	LEG ASSEMBLY, FWD
2	D4868-041	LEG ASSEMBLY